



Edition 4.2 2024-07 CONSOLIDATED VERSION

INTERNATIONAL STANDARD



Bayonet lampholders

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.140.10 ISBN 978-2-8322-9402-4

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOF	REWORD	4
INT	RODUCTION	6
INT	RODUCTION to Amendment 1	6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
3	.1 Materials	8
3	.2 Means of fixing	9
4	General requirements	13
5	General conditions for tests	13
6	Standard ratings	14
6	.1 Standard rated voltage	14
6	.2 Standard rated currents	15
7	Classification	15
8	Marking	16
9	Dimensions	18
10	Protection against electric shock	19
11	Terminals	20
12	Provision for earthing	22
13	Construction	24
14	Switched lampholders	28
15	Moisture resistance, insulation resistance and electrical strength	29
16	Mechanical strength	
17	Screws, current-carrying parts and connections	
18	Creepage distances and clearances	
19	General resistance to heat	
20	Resistance to heat, fire and tracking	
21	Resistance to excessive residual stresses (season cracking) and to rusting	
	ex A (normative) Season cracking/corrosion test	
	1 General	
	.2 Test cabinet	
	3 Test solution	
A	4 Test procedure	62
	ex B (informative) Schedule of amended clauses and subclauses containing more bus/critical requirements which require products to be retested	
Bibl	iography	64
Figu	re 1 – Loading device (see 16.1)	44
Figu	re 2 – Bending apparatus (see 16.4)	45
Figu	re 3 – Gauge for holes for backplate lampholders screws (see 13.11)	46
Figu	re 4 – Clarification of some of the definitions in Clause 3	47
Figu	re 5 – Test cap B15d (see 19.3)	48
Figu	re 6 – Test cap B22d (see 19.3)	49

INTERNATIONAL ELECTROTECHNICAL COMMISSION

BAYONET LAMPHOLDERS

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendments has been prepared for user convenience.

IEC 61184 edition 4.2 contains the fourth edition (2017-05) [documents 34B/1898/FDIS and 34B/1905/RVD], its amendment 1 (2019-12) [documents 34B/2030/CDV and 34B/2041A/RVC] and its amendment 2 (2024-07) [documents 34B/2194/FDIS and 34B/2196/RVD].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendments 1 and 2. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 61184 has been prepared by subcommittee 34B: Lamp caps and holders, of IEC technical committee 34: Lamps and related equipment.

This fourth edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Restructuring of the standard in accordance with IEC Directives Part 2.
- b) Clause 18: Update on creepage distances and clearances;
- c) Addition of Annex B.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- requirements proper: in roman type;
- test specifications: in italic type;
- notes: in small roman type.

The committee has decided that the contents of this document and its amendments will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- · withdrawn, or
- revised.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This document covers safety requirements for bayonet lampholders and includes references to IEC 60061 (all parts) for the control of interchangeability and safety of the cap and holder fit.

NOTE Safety requirements ensure that electrical equipment constructed in accordance with these requirements does not endanger the safety of persons, domestic animals or property when properly installed and maintained and used in applications for which it was intended.

The thermal characteristics of lampholders are specified by the rated operating temperature (symbol T), which is the highest temperature for which the lampholder is designed. The temperature rating and the resistance to heat specified in this document are based on two different principles, as presently found in IEC 60238 for Edison screw lampholders and in other national standards for bayonet lampholders. After experience, it may be possible to rationalize the systems in future editions of this document.

INTRODUCTION to Amendment 1

Some changes and corrections needed for IEC 61184 became obvious during the work on the fourth edition of IEC 61184.

Change 1:

Actual lamp holder safety standards require a ball pressure test in line with IEC 60695-10-2 in sections "Resistance to heat, fire and tracking". Within this test there is an alternative depth indentation method described for the calculation of the indentation diameter.

This alternative calculation option was removed from the latest edition of IEC 60695-10-2 dated 2014 and during its meeting held in Sydney in 2018, SC 34B/WG1 agreed to delete the alternative method as well from IEC 61184.

Change 2:

Based on IEC 60664-1:2007, 4.8.1.5 "Non tracking materials":

"For glass, ceramics or other inorganic insulating materials which do not track, creepage distances need not be greater than their associated clearance for the purpose of insulation coordination. The dimensions of this table are appropriate."

This is not completely reflected in TC 34 standards as revised recently. For applications with ELV it is of high importance whether the creepage distance shall be 0,6 mm or may be 0,2 mm in the case where inorganic insulating material is used.

BAYONET LAMPHOLDERS

1 Scope

This document applies to bayonet lampholders B15d and B22d for connection of lamps and semi-luminaires to a supply voltage of 250 V.

This document also covers lampholders which are integral with a luminaire or intended to be built into appliances. It covers the requirements for the lampholder only.

For all other requirements, such as protection against electric shock in the area of the terminals, the requirements of the relevant appliance standard are observed and tested after building into the appropriate equipment, when that equipment is tested according to its own standard. Lampholders for use by luminaire manufacturers only are not for retail sale.

Where lampholders are used in luminaires, their maximum operating temperatures are specified in IEC 60598-1.

B15d denotes the cap/holder fit as defined by IEC 60061-1, sheet 7004-11 and IEC 60061-2, sheet 7005-16 with the corresponding gauges.

B22d denotes the cap/holder fit as defined by IEC 60061-1, sheet 7004-10 and IEC 60061-2, sheet 7005-10 with the corresponding gauges.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60061 (all parts), Lamp caps and holders together with gauges for the control of interchangeability and safety (available at http://std.iec.ch/iec60061)

IEC 60061-1, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 1: Lamp caps

IEC 60061-2, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 2: Lampholders

IEC 60061-3, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 3: Gauges

IEC 60068-2-75:2014, Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests

IEC 60112:2003, Method for the determination of the proof and the comparative tracking indices of solid insulating materials IEC 60112:2003/AMD1:2009

IEC 60227 (all parts), Polyvinyl chloride insulated cables of rated voltages up to and including $450/750\ V$

IEC 60245 (all parts), Rubber insulated cables – Rated voltages up to and including $450/750 \ V$

IEC 60399, Barrel thread for lampholders with shade holder ring

IEC 60417, *Graphical symbols for use on equipment* (available at http://www.graphical-symbols.info/equipment)

IEC 60432 (all parts), Incandescent lamps - Safety specifications

IEC 60529:1989, Degrees of protection provided by enclosures (IP Code) IEC 60529:1989/AMD1:1999 IEC 60529:1989/AMD2:2013

IEC 60598-1, Luminaires – Part 1: General requirements and tests

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests

IEC 60695-2-11:2014, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-11-5, Fire hazard testing – Part 11-5: Test flames – Needle-flame test method – Apparatus, confirmatory test arrangement and guidance

ISO 4046-4:2016, Paper, board, pulps and related terms – Vocabulary – Part 4: Paper and board grades and converted products

CONTENTS

FOR	EWORD	4
INT	RODUCTION	6
INTE	RODUCTION to Amendment 1	6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
3	.1 Materials	8
3	.2 Means of fixing	9
4	General requirements	13
5	General conditions for tests	13
6	Standard ratings	14
6	.1 Standard rated voltage	14
6	.2 Standard rated currents	15
7	Classification	15
8	Marking	16
9	Dimensions	18
10	Protection against electric shock	19
11	Terminals	20
12	Provision for earthing	22
13	Construction	24
14	Switched lampholders	28
15	Moisture resistance, insulation resistance and electrical strength	29
16	Mechanical strength	31
17	Screws, current-carrying parts and connections	34
18	Creepage distances and clearances	
19	General resistance to heat	
20	Resistance to heat, fire and tracking	41
21	Resistance to excessive residual stresses (season cracking) and to rusting	
Ann	ex A (normative) Season cracking/corrosion test	
	.1 General	
	.2 Test cabinet	
Α	.3 Test solution	61
Α	.4 Test procedure	62
serio	ex B (informative) Schedule of amended clauses and subclauses containing more ous/critical requirements which require products to be retested	
Bibli	ography	64
Figu	re 1 – Loading device (see 16.1)	44
Figu	re 2 – Bending apparatus (see 16.4)	45
Figu	re 3 – Gauge for holes for backplate lampholders screws (see 13.11)	46
Figu	re 4 – Clarification of some of the definitions in Clause 3	47
Figu	re 5 – Test cap B15d (see 19.3)	48
Figu	re 6 – Test cap B22d (see 19.3)	49

INTERNATIONAL ELECTROTECHNICAL COMMISSION

BAYONET LAMPHOLDERS

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and nongovernmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendments has been prepared for user convenience.

IEC 61184 edition 4.2 contains the fourth edition (2017-05) [documents 34B/1898/FDIS and 34B/1905/RVD], its amendment 1 (2019-12) [documents 34B/2030/CDV and 34B/2041A/RVC] and its amendment 2 (2024-07) [documents 34B/2194/FDIS and 34B/2196/RVD1.

This Final version does not show where the technical content is modified by amendments 1 and 2. A separate Redline version with all changes highlighted is available in this publication.

International Standard IEC 61184 has been prepared by subcommittee 34B: Lamp caps and holders, of IEC technical committee 34: Lamps and related equipment.

This fourth edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Restructuring of the standard in accordance with IEC Directives Part 2.
- b) Clause 18: Update on creepage distances and clearances;
- c) Addition of Annex B.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- requirements proper: in roman type;
- test specifications: in italic type;
- notes: in small roman type.

The committee has decided that the contents of this document and its amendments will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- · withdrawn, or
- revised.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This document covers safety requirements for bayonet lampholders and includes references to IEC 60061 (all parts) for the control of interchangeability and safety of the cap and holder fit.

NOTE Safety requirements ensure that electrical equipment constructed in accordance with these requirements does not endanger the safety of persons, domestic animals or property when properly installed and maintained and used in applications for which it was intended.

The thermal characteristics of lampholders are specified by the rated operating temperature (symbol T), which is the highest temperature for which the lampholder is designed. The temperature rating and the resistance to heat specified in this document are based on two different principles, as presently found in IEC 60238 for Edison screw lampholders and in other national standards for bayonet lampholders. After experience, it may be possible to rationalize the systems in future editions of this document.

INTRODUCTION to Amendment 1

Some changes and corrections needed for IEC 61184 became obvious during the work on the fourth edition of IEC 61184.

Change 1:

Actual lamp holder safety standards require a ball pressure test in line with IEC 60695-10-2 in sections "Resistance to heat, fire and tracking". Within this test there is an alternative depth indentation method described for the calculation of the indentation diameter.

This alternative calculation option was removed from the latest edition of IEC 60695-10-2 dated 2014 and during its meeting held in Sydney in 2018, SC 34B/WG1 agreed to delete the alternative method as well from IEC 61184.

Change 2:

Based on IEC 60664-1:2007, 4.8.1.5 "Non tracking materials":

"For glass, ceramics or other inorganic insulating materials which do not track, creepage distances need not be greater than their associated clearance for the purpose of insulation coordination. The dimensions of this table are appropriate."

This is not completely reflected in TC 34 standards as revised recently. For applications with ELV it is of high importance whether the creepage distance shall be 0,6 mm or may be 0,2 mm in the case where inorganic insulating material is used.

BAYONET LAMPHOLDERS

1 Scope

This document applies to bayonet lampholders B15d and B22d for connection of lamps and semi-luminaires to a supply voltage of 250 V.

This document also covers lampholders which are integral with a luminaire or intended to be built into appliances. It covers the requirements for the lampholder only.

For all other requirements, such as protection against electric shock in the area of the terminals, the requirements of the relevant appliance standard are observed and tested after building into the appropriate equipment, when that equipment is tested according to its own standard. Lampholders for use by luminaire manufacturers only are not for retail sale.

Where lampholders are used in luminaires, their maximum operating temperatures are specified in IEC 60598-1.

B15d denotes the cap/holder fit as defined by IEC 60061-1, sheet 7004-11 and IEC 60061-2, sheet 7005-16 with the corresponding gauges.

B22d denotes the cap/holder fit as defined by IEC 60061-1, sheet 7004-10 and IEC 60061-2, sheet 7005-10 with the corresponding gauges.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60061 (all parts), Lamp caps and holders together with gauges for the control of interchangeability and safety (available at http://std.iec.ch/iec60061)

IEC 60061-1, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 1: Lamp caps

IEC 60061-2, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 2: Lampholders

IEC 60061-3, Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 3: Gauges

IEC 60068-2-75:2014, Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests

IEC 60112:2003, Method for the determination of the proof and the comparative tracking indices of solid insulating materials IEC 60112:2003/AMD1:2009

IEC 60227 (all parts), Polyvinyl chloride insulated cables of rated voltages up to and including $450/750\ V$

IEC 60245 (all parts), Rubber insulated cables – Rated voltages up to and including $450/750 \ V$

IEC 60399, Barrel thread for lampholders with shade holder ring

IEC 60417, *Graphical symbols for use on equipment* (available at http://www.graphical-symbols.info/equipment)

IEC 60432 (all parts), Incandescent lamps - Safety specifications

IEC 60529:1989, Degrees of protection provided by enclosures (IP Code) IEC 60529:1989/AMD1:1999 IEC 60529:1989/AMD2:2013

IEC 60598-1, Luminaires – Part 1: General requirements and tests

IEC 60664-1:2007, Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests

IEC 60695-2-11:2014, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-11-5, Fire hazard testing – Part 11-5: Test flames – Needle-flame test method – Apparatus, confirmatory test arrangement and guidance

ISO 4046-4:2016, Paper, board, pulps and related terms – Vocabulary – Part 4: Paper and board grades and converted products